

# ML Plus creates perfect coating conditions for Jemo

ML Plus-system enables coating of pills in demanding conditions.

Jemo-pharm A/S is a Danish pharmaceutical company, producing herbal medicine, nutritional supplements and vitamins.

The company is GMP-certified, which is normally not required for production of nutritional supplements but as Jemo-pharm A/S has a GMP certified production of medicines, all products are produced in accordance with GMP.

The GMP rules contain comprehensive requirements to eg. production climate conditions and today dehumidification from Munters, helps Jemo-pharm A/S to fulfil these requirements.

Encapsulating cranberry powder requires a relative humidity below 30%. At a higher humidity the powder changes consistency and becomes sticky and interrupts flow, making encapsulating impossible. A Munters dehumidifier type ML 420 provides the perfect climate for this production process, keeping the powder dry no matter the ambient air conditions.

When Jemo-pharm A/S started up production of garlic pills, the coating process requested a dry climate with a temperature at 20°C and a relative humidity below 20%. To create this condition only by conventional cooling would be impossible, so Munters provided a ML690Plus to meet these requirements. This MLPlus is provided with an integrated pre- and postcooler. The precooled air (+15°C saturated) is lead through the desiccant wheel and is dehumidified down to a water content of 2.5 g/kg. Hereafter the air is postcooled from +45°C to +18°C before it is lead to the coating process. The dry air supply (17%RH) to the coater reduces the duration of the coating procedure by upto 2/3, meaning a considerable higher production capacity and with constant coating conditions.

The smaller footprint of the MLPlus unit compared to separate units for cooling and dehumidifying, was a major argument for choosing the MLPlus solution. The unit has been installed outdoor in a covered area with limited space.



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## Coating of pills



## Dehumidification ensures:

- Optimal conditions for coating
- Coating time reduced by 2/3
- Stable conditions year round
- Compact foot print
- Hygienic casing design
- Minimise energy consumption

